

04-2007 Centrikoat

Product Features

04-2007 Centrikoat is a water based, "low silica" (< 10%) content, centrifugal permanent mold coating designed for iron castings with metal wall sections from 1/2 to 1".

Performance Characteristics

- Robust coating for iron centrifugal castings
- Proven performance on iron cylinder liners

Physical Properties (as produced)

Physical Form	Premix
Color	Off white
Refractory	Aluminum Silicate

Product Application

Spray Pressure	>60 psi
Recommended Tip Orifice	0.040" – 0.070"
Recommended Mold Temp (°F)	450 - 650

Product recommended for use "as received"

Storage Guidelines

Avoid extremes of temperature and humidity during storage. Do not freeze. Recommended use life is 90 days.

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Safe Handling

Refer to the Material Safety Data Sheet for additional information.

Technical Service

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