



630 Oakmont Lane ♦ Westmont, IL 60559 ♦ 1-800-323-6863 ♦ www.ha-international.com

CoreWeld NB Thick



Product Features

CoreWeld NB Thick is a ready to use air dry pink paste that is silica free. It is ideal for automatic dispensing systems because it does not contain material that will abrade or wear out equipment. It has a higher viscosity than CoreWeld NB Std to reduce runs and drips at the joint interface and still penetrate into the sand matrix to form a strong bond.

Product Description

Physical Properties

As Made - Brookfield Viscosity (cP) 51,200 - 79,200

Product Application

CoreWeld NB Thick is primarily used for no bake systems but can also be used with core oil, hot box, and cold box systems. Upon complete drying it forms an inorganic bond which produces little if any gas evolution on pouring. The set time can be reduced by heating the joining surfaces to 250° F.

Storage Guidelines

For optimum performance avoid temperature extremes during storage and do not allow to freeze. Recommended 3 month use-life.

Safe Handling

CoreWeld NB Std may be irritating to skin, eyes and mucous membranes, use of appropriate PPE recommended. Review MSDS before using.

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