

Ac-Attack MR

FIELD OF APPLICATION

Ac-Attack MR is a non-chlorinated metal cleaner formulated with a blend of ingredients designed for the foundry industry to remove build up of urethane resins from metal toolings or core boxes. Ac-Attack MR should not be used on nonmetallic patterns, core boxes or tooling.

PRODUCT CHARACTERISTICS

Color	Clear
Flash Point (TCC)	142 F
Odor	Slight Amine

PROCESSING / NOTES ON USE

Ac-Attack MR can be applied using either spray or brush. To provide optimum results it is recommended that the product be allowed to set for approximately three (3) to ten (10) minutes after application, depending on the severity and thickness of the urethane resin layer to be removed. Due to the relatively slow evaporation rate, compared to methylene chloride based formulas, the additional step of air blow off may be necessary before resuming production with core boxes or tooling

TRANSPORT AND STORAGE

The shelf life for Ac-Attack products is 12 months. Ac-Attack MR should remain in a sealed container to avoid moisture pick up between uses. Ac-Attack MR is a combustible liquid and should be stored away from sources of sparks and temperature extremes.

Attention!

HAI does not guarantee a definitive expiration date, as the functional life of many products depends strongly on storage conditions.

HAI recommends the application of FIFO (First In First Out) practices and inventory strategy for all HAI foundry products.

PACKAGING

Pail	Drum
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CORRESPONDING PRODUCTS

SAFE HANDLING

Ac Attack MR can effect the central nervous system, eyes, skin and respiratory system. Use appropriate personal protection equipment. Review MSDS before using.

FOR EMERGENCY MEDICAL ASSISTANCE PLEASE CALL: Health and Safety Information Services 1-866-595-5738

Ac-Attack MR

TECHNICAL DATA SHEET

Auxiliary Products



Member of 汉高 Group

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TECHNICAL SERVICE

Let HA International be “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your sales representative for additional technical information.

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Ac-Attack MR

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