

KwikDraw HiSolids

FIELD OF APPLICATION

KwikDraw HiSolids is a highly concentrated economical green sand release agent that demonstrates excellent release characteristics. KwikDraw HiSolids gives improved green sand casting surfaces with reduced incidence of sand erosion, scabbing and other surface gas defects because it reduces solvent absorption into the sand mold surface. Typically a single application will last ten molds or more without a loss of parting efficiency.

PRODUCT CHARACTERISTICS

| | |
|--------------------|---------------------|
| Color | Clear |
| Flash Point (TCC) | >176 F |
| Odor | Hydrocarbon Solvent |
| Weight/Gallon (lb) | 7.37 |

PROCESSING / NOTES ON USE

Patterns should be dry and well cleaned of previous release agents, sand, and dirt with a cleaning agent. Apply a light film of KwikDraw HiSolids by spraying a mist onto the pattern. Avoid flooding patterns, as this will eventually lead to a sticky film build-up. Reapply as necessary.

TRANSPORT AND STORAGE

The shelf life for KwikDraw products is 12 months. KwikDraw HiSolids should be stored away from sources of ignition or sparks and in a location that avoids extremes of temperature. Partially used containers should be tightly closed to prevent contamination and further evaporation of liquid.

Attention!

HAI does not guarantee a definitive expiration date, as the functional life of many products depends strongly on storage conditions.

HAI recommends the application of FIFO (First In First Out) practices and inventory strategy for all HAI foundry products.

PACKAGING

| | |
|------|------|
| Pail | Drum |
|------|------|

CORRESPONDING PRODUCTS

KwikDraw Auto & KwikDraw HiFlash

SAFE HANDLING

Chemically resistant gloves and eye protection should be used when handling or using green sand parting agents. Please refer to the Material Safety Data Sheet for additional information.

FOR EMERGENCY MEDICAL ASSISTANCE PLEASE CALL: Health and Safety Information Services 1-866-595-5738

KwikDraw HiSolids

TECHNICAL DATA SHEET

Auxiliary Products



Member of 汉高 Group

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TECHNICAL SERVICE

Let HA International be “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your sales representative for additional technical information.

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