

NixStix CB/NB FastDry

FIELD OF APPLICATION

NixStix CB/NB FastDry is a specially formulated with light aliphatic solvent naphtha for a fast dry. This flammable blend contains no chlorinated solvents, no HAP listed solvents, and has not been shown to contribute to ozone depletion. NixStix CB/NB FastDry cold box release agent designed for application to aluminum, urethane or metal patterns and core boxes. This product can be expected to furnish multiple releases from each application with a minimum of film buildup on core boxes and tooling. NixStix CB/NB FastDry contains no chlorinated solvent and is suitable for a variety of cold box processes.

PRODUCT CHARACTERISTICS

Appearance	Colorless Liquid
Specific Gravity	0.65 – 0.75
Odor	Solvent odor
Flash Point (min)	7 F

PROCESSING / NOTES ON USE

Inspect the core box or pattern to ensure that it has been adequately cleaned. Spray a uniform light coat of NixStix CB/NB FastDry onto the surface and into cavities. The frequency of application will depend on core complexity and the condition of the tooling. The application interval should be such that film buildup is minimal.

TRANSPORT AND STORAGE

The shelf life for NixStix products is approximately 12 months. Partially used boxes should be tightly closed to prevent contamination and dry out of the product.

NixStix CB/NB FastDry contains aliphatic hydrocarbons and is classified as a combustible liquid, store away from high temperatures, sparks and sources of ignition.

Attention!

It is recommended to store all products under cover and protected from the excessive effects of temperature and humidity. The recommended storage temperature is between 60-90°F.

HAI does not guarantee a definitive expiration date, as the functional life of many products depends strongly on storage conditions.

HAI recommends the application of FIFO (First In First Out) practices and inventory strategy for all NixStix products.

PACKAGING

5 Gallon Pail

55 Gallon Drum

CORRESPONDING PRODUCTS

Can be complemented with any HAI Cold-Box/No Bake Resin System

SAFE HANDLING

NixStix CB/NB FastDry is extremely flammable liquid and contains ketones, alcohols and aromatic hydrocarbons that may depress the central nervous system, irritate the skin, eyes and mucous membranes. Review MSDS before and use the appropriate personal protective equipment as recommended.

FOR EMERGENCY MEDICAL ASSISTANCE PLEASE CALL: Health and Safety Information Services 1-866-595-5738

NixStix CB/NB FastDry

TECHNICAL DATA SHEET

Auxiliary Products



Member of 汉高 Group

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TECHNICAL SERVICE

Let HA International be “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your sales representative for additional technical information.

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